

Refinish the affected areas using the appropriate material supplied by the refinish material supplier being used by the repair facility for finish repairs.

Note: Only repaint the affected areas. Panels that pass the test described above should not be repaired.

Note: All paint finish repairs of rigid exterior surfaces must meet GM standards. Refer to the latest revision of the GM Approved Refinish Materials book to identify the paint systems you may use that have been engineered to meet GM standards. The GM Approved Refinish Materials book supplies all approved products, including volatile organic compound (VOC) compliant regulations recommended by the individual manufacturer, and detailed procedures for materials used in their paint system.

The latest revision of the GM Approved Refinish Materials booklet is located on the Genuine GM Parts website at www.genuinegmparts.com.

Warranty Information

Note: See Paint Mix Time Charts and Material Allowance Conversation Charts in the Labor Time guide for additional allowances.

For vehicles repaired under warranty use:

Labor Operation	Description	Labor Time
1480458*	Left Front Door Outer Panel Full Color/Clear Coat	2.6 hr (GN)
1480468*	Right Front Door Outer Panel Full Color/Clear Coat	2.6 hr (GN)
ADD	To Remove and Install Door Side Molding	0.3 hr
ADD	With Tint Coat/Tri-Coat Paint	0.3 hr (GC)
* These are unique labor operation for bulletin use only. These will not be published in the Labor Time Guide.		

Labor Operation	Description	Labor Time
1480478*	Left Rear Door Outer Panel Full Color/Clear Coat	2.2 hr (GM)
1480488*	Right Rear Door Outer Panel Full Color/Clear Coat	2.2 hr (GM)
ADD	To Remove and Install Door Side Molding	0.3 hr
ADD	With Tint Coat/Tri-Coat Paint	0.3 hr (GC)
* These are unique labor operation for bulletin use only. These will not be published in the Labor Time Guide.		

Labor Operation	Description	Labor Time
1480498*	Left Box Side Outer Panel Full Refinish Color/Clear Coat	3.4 hr (HC)