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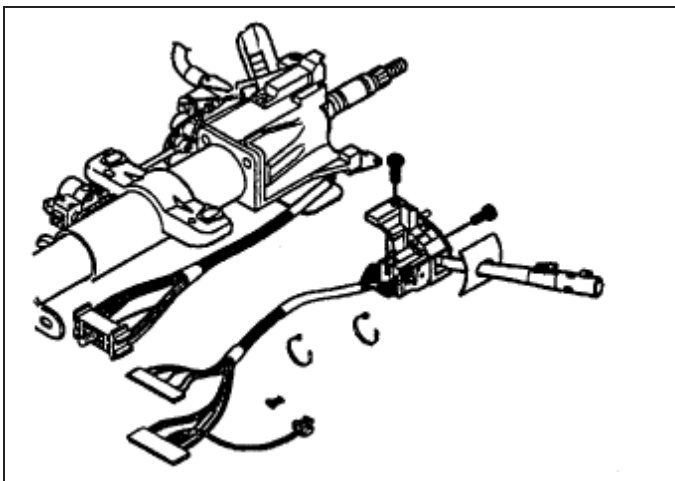
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## 1997 Chevy Truck K 1500 Truck 4WD V8-5.7L VIN R

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### MULTIFUNCTION TURN SIGNAL/HAZARD SWITCH REPLACEMENT



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10. Knee bolster.
11. Loosen steering column bracket nuts.
12. Two TORX head screws from lower column cover.
13. Lower column cover. Tilt cover down and slide back to disengage locking tabs.
14. Two TORX head screws from upper column cover.
15. [Steering column lock](#) set.
16. Upper column cover.
17. Two wire harness straps from steering column wire harness.
18. Retainer CPA and connector from BTSI.
19. Steering column bulkhead connector from vehicle wire harness.
20. Gray and black connectors of switch from column bulkhead connector.
21. Two TORX head screws on switch.
22. Multifunction turn signal/hazard switch.

## INSTALLATION

**CAUTION:** Always use the correct fastener in the proper location. When you replace a fastener, use ONLY the exact part number for that application. The manufacturer will call out those fasteners that require a replacement after removal. The manufacturer will also call out the fasteners that require thread lockers or thread sealant. UNLESS OTHERWISE SPECIFIED, do not use supplemental coatings (paints, greases, or other corrosion inhibitors) on threaded fasteners or fastener joint interfaces. Generally, such coatings adversely affect the fastener torque and joint clamping force, and may damage the fastener. When you install fasteners, use the correct tightening sequence and specifications. Following these instructions can help you avoid damage to parts and systems.

Install or connect the following:

1. Multifunction turn signal/hazard switch.
  - Use small blade screwdriver to compress electrical contact and move multifunction switch into position.
  - Electrical contact must rest on cancelling cam assembly.
2. Two TORX head screws on switch. Tighten to **6 Nm (53 lb in)** .
3. Gray and black connectors of switch to column bulkhead connector.
4. Steering column bulkhead connector to vehicle wire harness.
5. Connector and retainer CPA to BTSI.
6. Two wire straps on steering column wire harness.
7. Upper column cover.
8. Steering column bracket nuts. Tighten to **30 Nm (22 lb ft)** .
9. Knee bolster.
10. Steering column cylinder lock set.
11. Two TORX head screws to upper column cover. Tighten to **1.4 Nm (12 lb in)** .

12. Lower column cover.
13. Two TORX head screws to lower column cover. Tighten to **6 Nm (53 lb in)** .
14. Make sure the lever is in the center or "OFF" position.
15. [Steering wheel](#) onto the [steering shaft](#).
16. [Steering wheel](#) nut. Tighten to **40 Nm (29 lb ft)** .
17. Horn pad assembly (if not equipped with SIR).
18. Horn contact (if equipped with SIR).
19. Inflator module.
20. Tilt wheel lever.
21. Negative battery cable.
22. Enable the SIR system (if equipped).